

# **SPECIFICATION FOR LCD MODULE**

DESIGN	<u> </u>	TECK		AFFROVAL
DESIGN	CI	HECK		APPROVAL
ShenZhen GX Confi	rmed :			
LCM NG   LCM	OK 🗆	Approved	Ву	
LCM Display OK		Checked I	Ву	
LCM Machinery OK		Checked I	Ву	
Final Approval by C	ustomer	1		
			_	
Date	:	2022-05	5-23	_
Version	:	V00		
Model No.	: <u>GX1</u>	126-40MB-	A1_	
CustomerP	'N			
Customer	•			

1

#### **LIST OF CONTENTS**

No.	CONTENTS	PAGE
1	REVISION HISTORY	
2	GENERAL INFORMATION	
3	ABSOLUTE MAXIMUM RATINGS	
4	DC ELECTRICAL CHARACTERISTICS	
5	TIMING CHARACTERISTICS	
6	RESET TIMING	
7	EXTERNAL DIMENSIONS	
8	INTERFACE SIGNALS	
9	ELECTRO-OPTICAL CHARACTERISTICS	
10	RELIABILITY TEST CONDITIONS	
11	INSPECTION CRITERION	
12	PRECAUTINGS FOR USING LCD MODULES	

<u>CONTENTS</u> PAGE

- 1. Features & Mechanical specifications
- 2. Dimensional Outline
- 3. Pin Description
- **4.Electrical Characteristics**
- **5.Backlight Specification**
- **6.Electro-Optical Characteristics**
- 7.Instruction Description
- **8.AC** Characteristics
- 9. Reliability of LCM
- 10.Precaution for using LCD/LCM

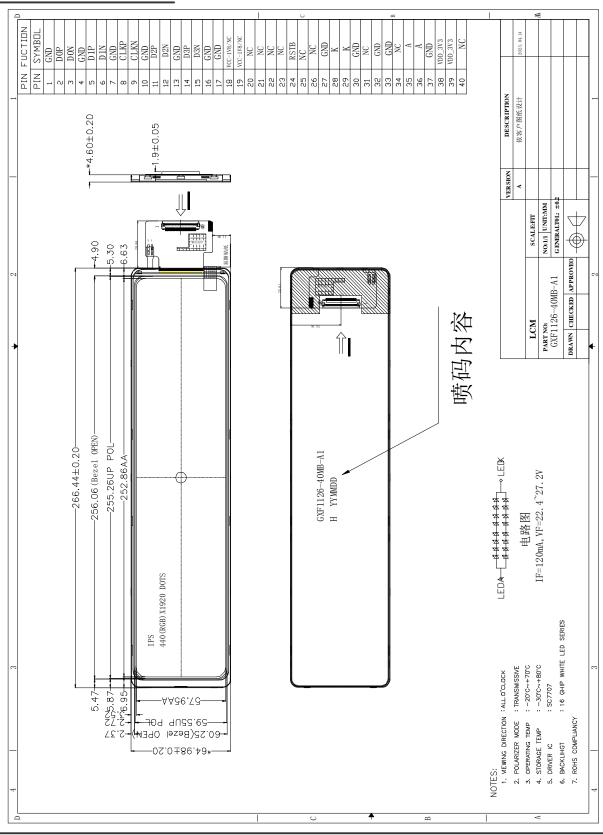


### 1. Features & Mechanical Specifications

T4	Contents	TI
Item	LCD	Unit
LCD Size	12"	inch
Panel Type	IPS	
Display Mode	Normal Black	
Number of Colors	16.7M	
Viewing direction	ALL.O'CLOCK	
Backlight	White LED x16in Parallel/ Series	
NTSC	70%	
Contrast Ratio	1000	
Interface	MIPI 4Lanes	
Driver IC	SC7707	
<b>Driver IC RAM Size</b>	RAM less	bit
Luminance	520	cd/m2
<b>Outline Dimension</b>	$64.98(H) \times 266.44(V) \times 4.6(D) \pm 0.2$	mm
Active area (W×H)	57.948(H) ×252.864 (V)	mm
Pixel Arrangement	RGB-stripe	
Weight	TBD	g
Number of Dots	440xRGBx1920	Pixel
Pixel pitch	43.9(H)*3*131.7(V)	um
<b>Operating Temperature</b>	-20 ~ +70	$^{\circ}$ C
Storage temperature	-30 ∼ +80	$^{\circ}$



### 2.Dimensional Outline





3.Pin Description

PIN No.	SYMBOL	Function
1	GND	Ground
2	DSI-D0P	DSI Data differential signal input pins. (Data lane0)
3	DSI-D0N	DSI Data differential signal input pins. (Data lane 0)
4	GND	Ground
5	DSI-D1P	DSI Data differential signal input pins. (Data lane 1)
6	DSI-D1N	DSI Data differential signal input pins. (Data lane 1)
7	GND	Ground
8	DSI-CLK P	DSI CLOCK differential signal input pins
9	DSI-CLK N	DSI CLOCK differential signal input pins
10	GND	Ground
11	DSI-D2P	DSI Data differential signal input pins. (Data lane 2)
12	DSI-D2N	DSI Data differential signal input pins. (Data lane 2)
13	GND	Ground
14	DSI-D3P	DSI Data differential signal input pins. (Data lane 3)
15	DSI-D3N	DSI Data differential signal input pins. (Data lane 3)
16-17	GND	Ground
18-19	IOVCC (NC)	I/O Power supply (NC)
20-23	NC	NC
24	RESET	Reset Signal pin ("Low" is enable)
25-26	NC	NC
27	GND	Ground
28-29	LEDK	Backlight LED Cathode
30	GND	Ground
31	NC	NC
32-33	GND	Ground
34	NC	NC



35-36	LEDA	Backlight LED Anode.
37	GND	Ground
38-39	VDD	Power supply
40	NC	NC

### **4.Electrical Characteristics**

#### **DC** Characteristics

Item	Symbol	Min.	Type.	Max.	Unit
Logic Supply Voltage	VDD	2.8	-	3.3	V

注: 复位电压需与 VDD 保持一致, (IOVCC 未启用)。

### 5. Backlight Characteristics

White LED × 16 in Parallel/ Series

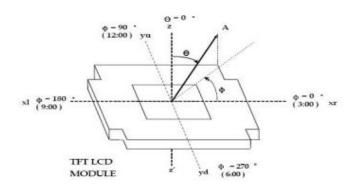
 $(Ta = 25^{\circ}C)$ 

Item	Symbol	Condition	Min	Тур	Max	Unit
Forward Voltage	VF	IF=120mA	22.4	-	27.2	V
Uniformity	△Bp	-	80	-	-	%
Luminance for LCD	Lv	IF=120mA	470	520	-	cd/m <sup>2</sup>



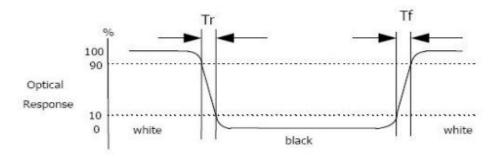
### **6. Electro-Optical Characteristics**

Para	ameter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
	Horizontal	$\Theta_3$		80	85	12	Deg.	
Viewing	Horizontal	Θ <sub>9</sub>	OD - 10	80	85	E	Deg.	
Angle Range	Vertical	Θ <sub>12</sub>	UR TO	80	85	s <u>=</u>	Deg.	Note 4.1
	Vertical	Θ <sub>6</sub>	200000 F 2000	80	85		Deg.	1
Contra	ast Ratio	CR	0 - 0°	800	1000	-		APF
Cell Transmittance		Tr	Θ = 0°	4.7	5.65	<u> </u>	%	Note 4.2/4.3
		Rx		0.630	0.660	0.690	/( <u>=</u> )	
		Ry	Θ = 0°	0.288	0318	0.348	66 <b>—</b> 3	]
		Gx		0.232	0.262	0.292	86 <b>4</b> 6	1
Repro	oduction	Gy		0.540	0.570	0.600	Was	
of	color	Вх		0.108	0.138	0.168	Œ	CF@C Light Note 4.4
		Ву		0.053	0.083	0.113	(A)=0	
		Wx		0.274	0.304	0.334	52 <del>-</del> 5	
		Wy		0.302	0.332	0.362	10=0	
Color Gamut		tot .	Θ = 0°	65	70	11=	%	
Desire	noo Timo	Tr	Ta= 25° C	-	20	25	ms	Note 4.5
Respon	onse Time	Tf	Θ = 0°	(=)	30	35	ms	Note 4.5



Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface.





Response time is the time required for the display to transition from white to black (Rising time, Tr) and from black to white (Falling time, Tf) for additional information.

Contrast Ratio (CR) is defined mathematically as:

Contrast Ratio = Surface Luminance with all white pixels

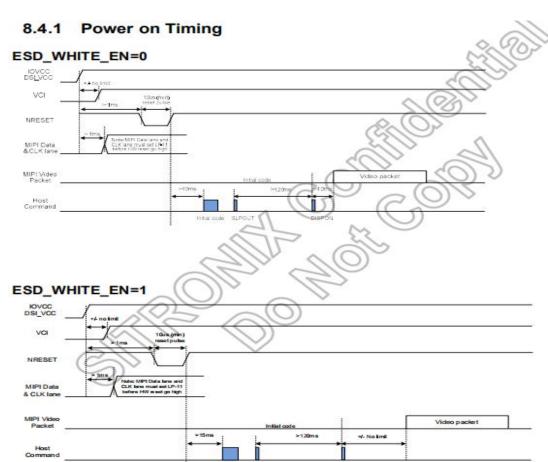
Surface Luminance with all black pixels

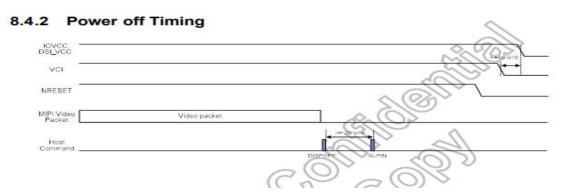
Surface luminance is the center point across the LCD surface 500mm from the surface with all pixels displaying white.



### 7. Instruction Description

Please refer to SC7707







### **8. AC Characteristics**

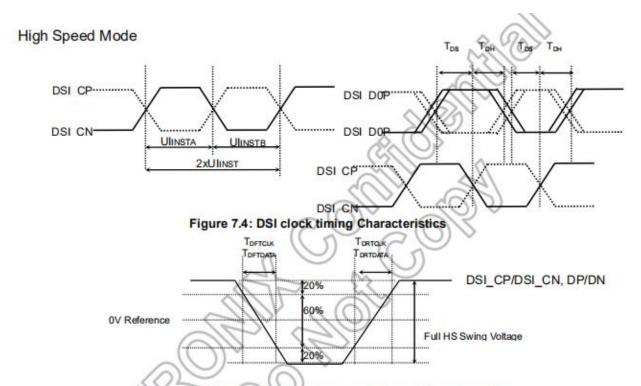


Figure 7.5: Rising and falling time on clock and data channel

(VSSA=0V, IOVCC=1.65V to 3.3V, VCI=2.5V to 3.3V, TA = -30 to 70°C)

Signal	B	Comb of	1111	11-14		
	Item	Symbol	Min.	Тур.	Max.	Unit
DOL OD/	Double UI instantaneous	2xU <sub>INST</sub>	TBD	-	25	ns
DSI_CP/ DSI_CN	UI instantaneous	UINSTA UINSTB	TBD	-	12.5	ns
DD/DNI	Data to clock setup time	T <sub>DS</sub>	0.15xUI	-51	5076	ps
DP/DN D	Data to clock hold time	T <sub>DH</sub>	0.15xUI	-		ps
DSI_CP/	Differential rise time for clock	TDRTCLK	150	-	0.3UI	ps
DSI_CN	Differential fall time for clock	TOFTCLK	150	-	0.3UI	ps
DP/DN	Differential rise time for data	TDRTDATA	150	-	0.3UI	ps
DP/DN	Differential fall time for data	Toftdata	150	- 2	0.3UI	ps

Table 7.3: DSI High Speed Mode characteristics



#### 9. Reliability of LCM

Reliability test condition:

Item	Condition	Time (hrs)	Assessment
Item	Condition	Time (hrs)	Assessment
High temp. Storage	80°C	48	
High temp. Operating	70°C	48	
Low temp. Storage	-30°C	48	No abnormalities
Low temp. Operating	-20°C	48	in functions
Humidity	60°C/ 90%RH	48	and appearance
Temp. Cycle	-30°C ← 25°C →80°C	10cycles	
	$(60 \min \leftarrow 5 \min \rightarrow 60 \min)$		
Electro Static	C=150pF,R=330 Ω,5points/panel	5times	
Discharge(Operation)	Air:±8KV;Contrct:±4KV		

Recovery time should be 24 hours minimum. Moreover, functions, performance and appearance shall be free from remarkable deterioration within 5 ,000 hours under ordinary operating and storage conditions room temperature (20±8°C), normal humidity (below 65% RH), and in the area not exposed to direct sun light.

#### 10.Precaution for using LCD/LCM

LCD/LCM is assembled and adjusted with a high degree of precision. Do not attempt to make any alteration or modification. The followings should be noted.

#### **General Precautions:**

- A. LCD panel is made of glass. Avoid excessive mechanical shock or applying strong pressure onto the surface of display area.
- B. The polarizer used on the display surface is easily scratched and damaged. Extreme care should be taken when handling. To clean dust or dirt off the display surface, wipe gently with cotton, or other soft material soaked with isoproply alcohol, ethyl alcohol or trichlorotriflorothane, do not use water, ketone or aromatics and never scrub hard.
- C. Do not tamper in any way with the tabs on the metal frame.
- D. Do not made any modification on the PCB without consulting SUNYEE.
- E. When mounting a LCM, make sure that the PCB is not under any stress such as bending or twisting. Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.
- F. Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels and also c n the display.
- G. Be careful not to touch or swallow liq might leak from a damaged cell. Any liquid erystal adheres to skin or clothes, wash it tely with soap and water.

#### **Static Electricity Precautions:**

- H. CMOS-LSI is used for the module circuit; therefore operators should be grounded whenever he/she comes into contact with the module.
- I. Do not touch any of the conductive parts such as the LSI pads; the copper leads on the PCB and the interface terminals with any parts of the human body.
- J. Do not touch the connection terminals of the display with bare hand; it will cause disconnection or defective insulation of terminals.
- K. The modules should be kept in anti-static bags or other containers resistant to static for storage.
- L.Only properly grounded soldering irons should be used.
- M.If an electric screwdriver is used, it should be grounded and shielded to prevent sparks.
- N. The normal static prevention measures should be observed for work clothes and working benches.
- O. Since dry air is inductive to static, a relative humidity of 50-60% is recommended.

#### **Soldering Precautions:**

- P. Soldering should be performed only on the I/O terminals.
- Q. Use soldering irons with proper grounding and no leakage.
- R. Soldering temperature: 280°C±10°C
- S. Soldering time: 3 to 4 second.
- T.Use eutectic solder with resin flux filling.
- U. If flux is used, the LCD surface should be protected to avoid spattering flux.
- V. Flux residue should be removed.

#### **Operation Precautions:**

- W. The viewing angle can be adjusted by varying the LCD driving voltage Vo.
- X. Since applied DC voltage causes electro-chemical reactions, which deteriorate the display, the applied pulse waveform should be a symmetric waveform such that no DC component remains. Be sure to use the specified operating voltage.
- Y. Driving voltage should be kept within specified range; excess voltage will shorten display life.
- Z.Response time increases with decrease in temperature.
- AA. Display color may be affected at temperatures above its operational range.
- 6. Keep the temperature within the specified range usage and storage. Excessive temperature and humidity could cause polarization degradation, polarizer peel-off or generate bubbles.
- 7. For long-term storage over 40°C is required, the relative humidity should be kept below 60%, and avoid direct sunlight.

#### **Limited Warranty**

SUNYEE LCDs and modules are not consumer or ucts, but may be incorporated by SUNYEE's customers into consumer products or componen s ereof, SUNYEE does not warrant that its LCDs and components are fit for any such particular purpose.

- AB. The liability of SUNYEE is limited to repair or replacement on the terms set forth below. SUNYEE will not be responsible for any subsequent or consequential events or injury or damage to any personnel or user including third party personnel and/or user. Unless otherwise agreed in writing between SUNYEE and the customer, SUNYEE will only replace or repair any of its LCD which is found defective electrically or visually when inspected in accordance with SUNYEE general LCD inspection standard. (Copies available on request)
- AC. No warranty can be granted if any of the precautions state in handling liquid crystal display above has been disregarded. Broken glass, scratches on polarizer mechanical damages as well as defects that are caused accelerated environment tests are excluded from warranty.
- AD. In returning the LCD/LCM, they must be properly packaged; there should be detailed description of the failures or defect.